

Technical Data Sheet

**Polyaxis HD 4860-7761G OLV DRB GRN**



High Density Polyethylene

**Product Description**

*Polyaxis* HD 8761 is a high density polyethylene intended for the rotational molding industry. Offers outstanding stiffness and processability.

<b>Processing Method</b>	Rotomolding
<b>Attribute</b>	Good Moldability; Good Stiffness; Hexene Comonomer; UV Resistant
<b>Forms</b>	Powder
<b>Appearance</b>	Colors Available
<b>Application</b>	General Purpose; Outdoor Applications; Tanks

<b>Typical Properties</b>	<b>Nominal Value</b>	<b>Units</b>	<b>Test Method</b>
<b>Physical</b>			
Melt Flow Rate, (190 °C/2.16 kg)	5.0	g/10 min	ASTM D1238
Density - Specific Gravity	0.946	g/cm <sup>3</sup>	ASTM D1505
<b>Mechanical</b>			
Tensile Strength at Yield, (51 mm/min, Rotational Molded)	21.4	MPa	ASTM D638
Environmental Stress Crack Resistance			
(Compression Molded, F50, 100% Igepal)	20.0	hr	ASTM D1693
(Compression Molded, F50, 10% Igepal)	20.0	hr	ASTM D1693
Flexural Modulus, (Rotational Molded, 1% Secant)	1030	MPa	ASTM D790
Tensile Elongation at Break, (Rotational Molded)	10	%	ASTM D638
<b>Impact</b>			
Impact Strength			
(-40 °C, 3.18 mm, Rotational Molded)	75	J	ARM
(-40 °C, 6.35 mm, Rotational Molded)	>183	J	ARM
<b>Thermal</b>			
Deflection Temperature Under Load Unannealed (264 psi)	38.9	°C	ASTM D648
Deflection Temperature Under Load Unannealed (66 psi)	65.6	°C	ASTM D648
Peak Melting Temperature	129	°C	ASTM D3418

## Notes

These are typical property values not to be construed as specification limits.

## Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

## Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

© LyondellBasell Industries Holdings, B.V. 2018

## Disclaimer

Information in this document is accurate to the best of our knowledge at the date of publication. The document is designed to provide users general information for safe handling, use, processing, storage, transportation, disposal and release and does not constitute any warranty or quality specification, either express or implied, including any warranty of merchantability or fitness for any particular purpose. Users shall determine whether the product is suitable for their use and can be used safely and legally.

In addition to any prohibitions of use specifically noted in this document, LyondellBasell may further prohibit or restrict the sale of its products into certain applications. For further information, please contact a LyondellBasell representative.

## Trademarks

The Trademark referenced within the product name is owned or used by the LyondellBasell family of companies.